



Dart Aerospace Ltd.
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649.4701
Job Sheet 197543



Part No: 649.4701

Job Qty: 1 pcs

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 5/8/20

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17375

Note: 649.4700 rev.F IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS IPP REV:E 18.03.28 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					Hrs	Hrs			
90	Packaging 1 - Pick Kit	1 pcs	5/8/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		DAS
							Packaging 1 - 3		80
							Packaging 1 - 4		9-89
							Packaging 1 - 5		JUL 24 2020
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S289960



Part: 649.4701

Job No: 197543

Serial No/Batch: S289960

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR02425LA 12/06/13, BRAZIL STC 2

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110 QC 4	1 pcs	5/8/20	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JUL 24 2020
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	DAS
				QC 4 - 72	69
				QC 4 - 74	9-89
				QC 4 - 75	
120 Packaging 3-1 - Stock - B4B	1 pcs	5/8/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	69
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	JUL 24 2020
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21
130 QC 21 - FG	1 pcs	5/8/20	0.00 0.00	QC 21 - FG - 21	9-89
				QC 21 - FG - 70	
				QC 21 - FG - 53	JUL 24 2020

Part Op 110 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

1016626

Part / Item	Exp Date	Component Name	Quantity	Operation	Container
600.1012	10/31/2020	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5264601 ✓
649.5113		Wiper Deflector Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5200717 ✓
NAS1330S08KB321		RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5098506 ✓
601.2045	12/7/2021	RTV (LOCTITE 598) Exp Date.	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5288848 ✓
601.3493		Quick Release Pin	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5196498 ✓
646.9910		Struts	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5270677 ✓
647.9014		Strut Bracket	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5288779 ✓
649.4811		Clip	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5136505 ✓
649.4812		Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5209063 ✓
649.4813		Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5213347 ✓
649.4814		Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5285638 ✓
649.4815		Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5212356 ✓
649.4816		Doubler	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	545736 ✓
649.4817		Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5284669 ✓
649.4818		Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5213842 ✓
649.4819		Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5213761 ✓
649.4820		Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5207810 ✓
649.4901		Upper Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5212194 ✓
649.4902		Lower Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5276667 ✓
649.5010		Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5073222 ✓
649.5011		Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5074262 ✓
649.5012		Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5200881 ✓
649.5013		Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5200887 ✓
649.5110		Wiper Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5200479 ✓
649.5111		LH Wiper Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5208509 ✓
649.5112		RH Wiper Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5271610 ✓
649.5210		Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5213337 ✓
649.5211		Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5209914 ✓
649.5212		Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5270001 ✓
649.5213		Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5210039 ✓
649.5214		Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5266172 ✓
91420A230		Screw	13 Ea (13 ea)	90-Packaging 1 - Pick Kit	5239000 ✓
AN3C12A		Bolt	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5267760 ✓
AN4C5A		Bolt	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5257494 ✓
AN4C7A		Bolt	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5251071 ✓
AN970-3		Washer	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5241724 ✓
MS20426AD4-4		Rivet	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5254574 ✓
NAS1832-3-7		Insert	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	F127615-2 ✓
CR3213-4-305		Rivet	24 Ea (24 ea)	90-Packaging 1 - Pick Kit	5264510 ✓
CR3213-5-4		Cherry Rivet	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5237734 ✓
MS20426AD3-4		Rivet	32 Ea (32 ea)	90-Packaging 1 - Pick Kit	M136444 ✓
NAS1834C3-300		Insert	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	F128686 ✓
MS20426AD3-5		Rivet	6 Ea (6 ea)	90-Packaging 1 - Pick Kit	5237814 ✓
MS20470AD4-5		Rivet, Universal Head	22 Ea (22 ea)	90-Packaging 1 - Pick Kit	5198109 ✓
MS20470AD5-11		Rivet	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	F107100-1 ✓
MS21042L4		Nut	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5284008 ✓
MS21042L08		Nut	9 Ea (9 ea)	90-Packaging 1 - Pick Kit	5259890 ✓
MS21042L3		Nut	22 Ea (22 ea)	90-Packaging 1 - Pick Kit	5267766 ✓
MS21059-3		Nut Plate	3 Ea (3 ea)	90-Packaging 1 - Pick Kit	F123900-3 ✓
MS21069-08		Anchor Nut	16 Ea (16 ea)	90-Packaging 1 - Pick Kit	F123522-40 5277 ✓
MS24694-S62		Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	F119850-0 ✓
MS24694-C57		Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5074200 ✓
MS27039-1-12		Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5231298 ✓
MS27039-1-13		Screw	13 Ea (13 ea)	90-Packaging 1 - Pick Kit	5006872 ✓
MS27039-1-14		Screw	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5235464 ✓
MS27039-1-18		Screw	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	F124326 ✓
MS27039-08-24		Screw (MS27039-0824)	3 Ea (3 ea)	90-Packaging 1 - Pick Kit	5250566 ✓
MS27039-1-08		Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5280270 ✓
MS27039-1-10		Screw	6 Ea (6 ea)	90-Packaging 1 - Pick Kit	M137597-304 ✓
MS27039-08-19		Screw	26 Ea (26 ea)	90-Packaging 1 - Pick Kit	5289465 ✓
MS27039-1-25		Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	F127432 ✓
NAS1832-4-7		Insert	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5287895 ✓

083(19) ✓
↓
5043973(19) ✓

NAS1149F0332P ✓	Washer (AN960-10L)	53 Ea (53 ea)	90-Packaging 1 - Pick Kit	5285161 ✓
NAS1149FN832P ✓	Washer (AN960-8)	18 Ea (18 ea)	90-Packaging 1 - Pick Kit	5248080 ✓
NAS1149F0432P ✓	Washer (AN960-416L)	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5259479 ✓
NAS620C-10L ✓	Washer	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5123464 ✓
NAS1149F0363P ✓	Washer (AN960-10)	16 Ea (16 ea)	90-Packaging 1 - Pick Kit	5075330 ✓
MS27039-08-13 ✓	Screw	12 Ea (12 ea)	90-Packaging 1 - Pick Kit	5283890 ✓
NAS1149CN832R ✓	Washer (AN960C8)	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	5289458 ✓
NAS1330S08KB106 ✓	RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5043783 ✓
NAS9303B-5-03 ✓	Rivet	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	F138484-L ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	600.1012	1	29	0
	601.2045	1	23	0
	601.3493	2	19	0
	646.9910	4	14	0
	647.9014	8	83	0
	649.4811	1	13	0
	649.4812	1	22	0
	649.4813	2	28	0
	649.4814	2	18	0
	649.4815	4	39	0
	649.4816	1	9	0
	649.4817	4	22	0
	649.4818	1	13	0
	649.4819	2	44	0
	649.4820	1	18	0
	649.4901	1	8	0
	649.4902	1	5	0
	649.5010	1	13	0
	649.5011	1	15	0
	649.5012	2	16	0
	649.5013	2	16	0
	649.5110	2	17	0
	649.5111	1	8	0
	649.5112	1	7	0
	649.5113	2	16	0
	649.5210	2	22	0
	649.5211	1	12	0
	649.5212	1	17	0
	649.5213	2	29	0
	649.5214	1	15	0
	91420A230	13	139	0
	AN3C12A	8	86	0
	AN4C5A	4	70	0
	AN4C7A	2	238	0
	AN970-3	2	229	0
	CR3213-4-5	24	236	0
	CR3213-5-4	8	240	0
	MS20426AD3-4	32	1,196	0
	MS20426AD3-5	6	3,172	0
	MS20426AD4-4	4	15,196	0
	MS20470AD4-5	22	1,700	0
	MS20470AD5-11	2	1,061	0
	MS21042L08	9	918	0
	MS21042L3	22	2,307	0
	MS21042L4	4	2,241	0
	MS21059-3	3	99	0
	MS21069-08	16	97	0
	MS24694-C57	2	108	0
	MS24694-S62	2	58	0
	MS27039-08-13	12	171	0
	MS27039-08-19	26	863	0
	MS27039-08-24	3	195	0
	MS27039-1-08	2	612	0
	MS27039-1-10	6	256	0
	MS27039-1-12	2	163	0
	MS27039-1-13	13	236	0
	MS27039-1-14	4	196	0
	MS27039-1-18	4	1,037	0

MS27039-1-25	2	51	0
NAS1149CN832R	4	466	0
NAS1149F0332P	53	3,010	0
NAS1149F0363P	16	656	0
NAS1149F0432P	8	1,254	0
NAS1149FN832P	18	2,706	0
NAS1330S08KB106	8	649	0
NAS1330S08KB321	8	414	0
NAS1832-3-7	8	87	0
NAS1832-4-7	2	12	0
NAS1834C3-300	2	110	0
NAS620C-10L	8	338	0
NAS9303B-5-03	4	28	0

Part Specifications

Specifications could not be found.

Plex 4/14/20 1:09 PM dart.lacelle.linda